

www.elsevier.nl/locate/jorganchem

Journal of Organometallic Chemistry 603 (2000) 13-17

Journal ofOrgano metallic Chemistry

A rigid dirhodium(II) carboxylate as an efficient catalyst for the asymmetric cyclopropanation of olefins

Sophie K. Bertilsson, Pher G. Andersson *

Department of Organic Chemistry, Institute of Chemistry, Uppsala University, Box 531, S-751 21 Uppsala, Sweden

Received 11 November 1999; received in revised form 12 January 2000

Abstract

The dirhodium(II) complex 7 of (1S,3R,4R)-2-(p-tert-butylphenylsulphonyl)-2-aza-bicyclo[2.2.1]heptane-3-carboxylic acid (3) (or its enantiomer) was synthesised in four steps from cyclopentadiene, (R)- or (S)-phenylethylamine and methyl glyoxylate. Complex 7 was evaluated as a catalyst in the asymmetric cyclopropanation of alkenes with vinyl- and phenyl-diazoesters, resulting in enantioselectivity of up to 92%. © 2000 Elsevier Science S.A. All rights reserved.

Keywords: Rhodium; Cyclopropanation; Asymmetric catalysis

1. Introduction

In 1966, Nozaki et al. presented the first example of an asymmetric carbenoid transfer [1]. With the use of a chiral salicylaldimine–copper(II) complex, a modestly enantioselective cyclopropanation of styrene with ethyl diazoacetate was achieved. Since then, a number of efficient catalytic systems have been developed, mainly based on copper salts [2] and more recently, on rhodium salts [3–5]. Among the most well-known rhodium catalysts are the dirhodium(II) carboxamidates 1 (Chart 1) developed by Doyle and co-workers [3a,b].



* Corresponding author. Fax: +46-18-512524.

E-mail address: phera@kemi.uu.se (P.G. Andersson)

0022-328X/00/\$ - see front matter 0 2000 Elsevier Science S.A. All rights reserved. PII: S0022-328X(00)00025-5

The intense studies in the area of asymmetric cyclopropanation can be attributed to the use of the cyclopropane moiety as a building block for organic synthesis [6]. For example, vinylcyclopropanes are known to undergo a variety of stereospecific rearrangements which allow access to complex carbon skeleta that may contain one or more quaternary carbons [7]. Vinylcyclopropanes can be prepared, in a highly diastereoselective manner [8], by using vinyldiazoesters as the carbenoid precursor. However, the presence of a vinyl or aryl substituent in the diazoester decreases its electrophilic character and thereby also its ability to form carbenoid intermediates. The dirhodium carboxamidate catalysts are not active enough to form a carbenoid complex with these diazoesters. Instead, the diazoester rearranges to the corresponding pyrazole [3c]. On the other hand, dirhodium carboxylates are known to be kinetically competent and catalyse the reaction without any rearrangement of the vinyldiazoester [9]. Davies and co-workers started to investigate the proline-derived carboxylic acids 2 (Chart 1), first reported by McKervey and co-workers [3d] as catalysts for the cyclopropanation of olefins with vinyl- and phenyldiazoacetates [3c]. For some olefins, the ligands (S)-TBSP and (S)-DOSP gave high levels of asymmetric induction. These ligands, which also proved to be useful for other carbene transformations [10], are now commercially available.

To further improve the results obtained with the ligands **2**, Davies' group developed a rigid D_2 symmetric complex with ligands consisting of two proline moieties [11]. The small rise in stereoselectivity obtained could be more related to the change of solubility of the Rh complex, which allowed the reaction to be run at a lower temperature, than to the change in ligand structure.

Our approach to improve the catalyst performance was to build a Rh dimer based on the rigid 2-azanorbornyl carboxylic acid 3 (Chart 1), which would ideally lead to a catalyst with a highly ordered D_2 symmetry. The 2-aza-norbornene skeleton 4 (Chart 1) has, after some simple modifications, shown remarkable usefulness as chiral ligand [12] and chiral base [13] in the field of asymmetric catalysis.

2. Results and discussion

The backbone 4 of the chiral ligand is formed via an aza-Diels-Alder reaction [14] from the starting materials, cyclopentadiene, methyl glyoxylate and (R)- or (S)-phenylethylamine. The N-sulphonylamino acid 3 is then prepared via a three-step procedure from adduct 4. Reduction of the double bond and subsequent N-debenzylation proceeds quantitatively using Pd/C and H₂ (7 atm) in EtOH. After sulphonylation with (4-*tert*-butyl)benzenesulphonyl chloride, the ester 6 is hydrolysed in a refluxing mixture of aqueous NaOH and dioxane. The overall yield of ligand 3 from 4 is 75% (Scheme 1).



Scheme 1. (i) H₂ (7 atm), 5% Pd/C (20 wt.%), EtOH, r.t., 98%. (ii) (4-*tert*-Bu)benzene sulphonyl chloride (one equivalent), Et₃N (two equivalents), CH₂Cl₂, 0°C to r.t., 80%. (iii) NaOH (2 M)/dioxane: 1/1, reflux, 95%.



Scheme 2. $[Rh(OAc)_2]_2$ (one equivalent), **3** (seven equivalents), PhCl, K_2CO_3 , reflux, 54%.

The chiral dimeric Rh catalyst 7 was prepared via a ligand exchange reaction from $[Rh(OAc)_2]_2$ and an excess of sulphonylated amino acid 3 (Scheme 2).

The rhodium complex 7 was evaluated in the cyclopropanation reaction of olefins. For the carbene source, the diazoester (8 or 9) was used (Table 1).

All reactions were run at room temperature with pentane as solvent. These conditions are reported to be optimal for similar catalytic systems [3c] and also proved to be the best with our ligand [15]. The substrates screened were styrene derivatives (Table 1, entries 1-10) and cyclic enol ethers (Table 1, entries 11-14). The best results were obtained with diazoester **8** and *p*-methyl styrene (92% ee, entry 3). Cyclic enol ethers were transformed into the corresponding bicyclic product with enantioselectivity in the range 65-75% (entries 11-14), the ee having no obvious correlation to the size of the ring (five- or six-membered).

With the selectivity model proposed in the literature that assumes a D_2 symmetric arrangement of the active Rh catalyst [3c], our hypothesis was that a more rigid and bulky ligand would better keep the D_2 symmetry of the complex and thereby increase the stereoselectivity in the reaction. Unfortunately, our results suggest this is not the case. The asymmetric induction in the cyclopropanation reaction using our Rh complex 7 is similar to the enantioselectivity obtained by the proline analogue Rh₂-(S)-TBSP. A comparison of our results with those presented in the literature [3c,10] shows different trends in the enantiomeric excess when changing the electronic nature of the alkene. Increasing the electron density of the double bond in the substrate (Table 1, entries 1-6, 9 and 10) results in a slightly increased or unaffected enantioselectivity. When using the Rh_2 -(S)-TBSP catalyst the opposite behaviour is reported [3c]. Lowering the electron density of the double bond results in a dramatic drop in both yield and ee (compare entries 1 and 2 with 7 and 8). When introducing a second substituent on the alkene, the yield in the reaction drops, whereas the ee is slightly higher than with the monosubstituted analogue (compare entries 1 and 2 with 9 and 10). Cyclic enol ethers react with somewhat lower enantioselectivity than reported with the Rh₂-(S)-DOSP,[10d] even though the difference in ee could to some extent be explained by the lower solubility of Rh complex 7 in hydrocarbon solvent.

3. Conclusions

As a new member in the group of chiral metal catalysts, complex 7 performs well. The asymmetric induction in the reaction of olefins with vinyl- and



Entry	R ₁	R_2		R ₃	Diazoester	Yield ^a (%)	ee ^b (%)
1	Ph	Н		Н	8	87	65
2	Ph	Н		Н	9	95	82
3	(p-Me)Ph	Н		Н	8	65	92
4	(p-Me)Ph	Н		Н	9	80	77
5	(p-MeO)Ph	Н		Н	8	82	82
6	(p-MeO)Ph	Н		Н	9	63	83
7	(m-NO ₂)Ph	Н		Н	8	60	20
8	$(m-NO_2)Ph$	Н		Н	9	30	50
9	Ph	Me		Н	8	55	73
10	Ph	Me		Н	9	45	90
11	Н		-O(CH ₂) ₂ -		8	72	75
12	Н		-O(CH ₂) ₂ -		9	70	68
13	Н		-O(CH ₂) ₃ -		8	85	65
14	Н		-O(CH ₂) ₃ -		9	60	67

^a The diastereoselectivity is above 20:1 for all substrates in favour of the *trans* product (determined by ¹H-NMR spectroscopy).

^b See Section 4 for determination of enantiomeric excess.

phenyl-diazoacetates is high for substrates containing electron-donating groups and slightly lower for cyclic enol ethers. Both enantiomers of the optically pure bicyclic ligands are easily prepared on a large scale and should thus have a great potential in the field of asymmetric catalysis.

4. Experimental

4.1. General comments

For general experimental information, see Ref. [16]. All reactions were run under N_2 , using dry glassware. Pd/C was purchased from Lancaster Chemical or Aldrich. Pentane used as solvent was dried over activated molecular sieves before use. Chlorobenzene was distilled from CaH₂ and stored over activated molecular sieves. ¹H- and ¹³C-NMR spectra were recorded at 400 and 100.4 MHz, respectively, using CDCl₃ as solvent. GC analysis was performed on a Varian 3400 capillary gas chromatograph using a CP–Chirasil–Dex CB (25 m/0.25 mm I.D.) column under isothermal conditions, with N₂ as carrier gas and a flame ionisation detector. Mass spectra were recorded under electronic impact (70 eV) using a Finnigan MAT GCQ PLUS system.

The Rh catalyst was prepared in a four-step route as described below.

4.2. (1R,3R,4S)-2-[(1S)-Phenylethyl]-2aza-bicyclo[2.2.1]hept-5-ene-3-carboxylic acid methyl ester (4)

Compound 4 was prepared via an aza-Diels–Alder reaction using a published procedure [14a]. All the physical and spectroscopic data for compound 4 were in complete agreement with the reported data for the racemic compound [14a]. $[\alpha]_{D}^{25} = +118.5^{\circ}$ (*c* 1.51, CH₂Cl₂).

4.3. (1S,3R,4R)-2-Aza-bicyclo[2.2.1]heptane-3-carboxylic acid methyl ester (5)

Hydrogenation and hydrogenolysis of 4 to the amino ester 5 was achieved in quantitative yield following a published procedure [12c]. The crude product was sulphonylated to 6 without further purification.

4.4. (1S,3R,4R)-2-(p-tert-butylphenylsulphonyl)-2aza-bicyclo[2.2.1]heptane-3-carboxylic acid methyl ester (6)

To the amino ester 5 (0.60 g, 3.6 mmol) and Et_3N (0.72 g, 7.1 mmol) in CH_2Cl_2 (6 ml), a solution of (4-*tert*-butyl)-benzene sulphonyl chloride (0.83 g, 3.6 mmol) in CH_2Cl_2 (4 ml) was added dropwise at 0°C. The reaction mixture was then stirred at room tempera-

ture (r.t.) until all of the amino ester was consumed (2 h, monitored by TLC). The reaction mixture was diluted with Et₂O (20 ml) and washed with HCl (0.1 M, 20 ml), H₂O (20 ml), NaHCO₃ (satd., 20 ml) and NaCl (satd., 20 ml). The ethereal solution was then dried with MgSO₄ and the solvent evaporated under reduced pressure to obtain the crude product as white crystals (1.24 g, 93%). Purification was performed using flash chromatography (10:1-10:3 pentane-EtOAc) to obtain pure 6 (1.06 g, 80%). R_f 0.37 (3:1 pentane-EtOAc); m.p. 100–102°C; $[\alpha]_{D}^{25} = +52.5^{\circ}$ (c 1.10, CHCl₃); IR (KBr, cm⁻¹): 3050, 2854, 1751, 1640, 1460, and 1159; ¹H-NMR: δ 7.86 (2H, d, J = 8.8 Hz), 7.50 (2H, d, J = 8.8 Hz), 4.12 (1H, m), 3.98 (1H, br s), 3.60 (3H, s), 2.71 (1H, dm, J = 4.5 Hz), 2.05-1.95 (2H, m), 1.78-1.68 (1H, m), 1.57-1.44 (2H, m), 1.35-1.24 (1H, m), and 1.33 (9 H, s); ¹³C-NMR: δ 171.1, 156.4, 137.3, 127.6, 125.7, 64.4, 59.9, 52.1, 43.3, 36.3, 35.0, 31.1, 29.4, and 27.7; MS (GC) m/z (rel. intensity) 352 (M + H⁺, <1), 293(19), 292(100), 264(57), 197(29) and 133(14).

4.5. (1S,3R,4R)-2-(p-tert-butylphenylsulphonyl)-2aza-bicyclo[2.2.1]heptane-3-carboxylic acid (3)

Ester hydrolysis of 6 to form 3 was performed using a 1:1 mixture of NaOH (2 M) and dioxane. The ester 6 (1.24 g, 3.3 mmol) was refluxed in 40 ml of this mixture until the reaction was complete (4 h according to TLC). After cooling to r.t., the solution was acidified (conc. HCl) and the carboxylic acid was extracted from the aqueous phase using CH_2Cl_2 (3 × 20 ml). The organic layers were combined, dried with MgSO₄ and evaporated under reduced pressure to afford the protected amino acid **3** (1.06 g, 95%). m.p. 157–159°C; $[\alpha]_{D}^{25} =$ $+41.5^{\circ}$ (c 1.82, CHCl₃); IR (KBr, cm⁻¹): 3436, 2964, 1724, 1642, and 1159; ¹H-NMR: δ 7.86 (2H, d, J = 8.4Hz), 7.52 (2H, d, J = 8.4 Hz), 4.13 (1H, m), 3.94 (1H, m), 2.87 (1H, d, J = 4.5 Hz), 1.96 (1H, m), 1.93-1.84 (1H, m), 1.77-1.68 (1H, m), 1.50-1.42 (1H, m), 1.38-1.30 (2H, m) and 1.34 (9 H, s); 13 C-NMR: δ 174.5, 156.9, 136.4, 127.7, 126.0, 64.7, 60.3, 43.2, 36.6, 35.2, 31.1, 28.6, and 27.4; MS m/z (rel. intensity) 292 (M⁺ – CO₂H, 33), 264(19), 255(17), 254(100), 198(8), 196(52) and 134(14); Anal. Calc. for C₁₇H₂₃NO₄S: C, 60.50; H, 6.87; N, 4.15; Found: C, 60.55; H, 7.00; N, 4.00%.

4.6. [(1S,3R,4R)-2-(p-tert-butylphenylsulphonyl)-2aza-bicyclo[2.2.1]heptane-3-carboxylate]dirhodium (7)

The sulphonylated amino acid **3** (0.2 g, 0.59 mmol) and $(Rh(OAc)_2)_2$ (37 mg, 0.085 mmol) was dissolved in chlorobenzene. The solution was refluxed over K₂CO₃ (changed every 2 days) using a Soxlet extractor. After 4–6 days of reflux the reaction mixture was concentrated under reduced pressure. The residual was dissolved in CH₂Cl₂ (15 ml), washed with NaHCO₃ (10 ml), dried (MgSO₄) and concentrated in vacuo to afford the Rh complex 7 (0.1 g, 77%). After flash chromatography (2:1 pentane–EtOAc) the pure product was obtained (70 mg, 54%). R_f 0.69 (1:1 pentane–EtOAc); m.p. 335°C (dec.); $[\alpha]_{23}^{23} = +224.2^{\circ}$ (*c* 0.10, CHCl₃); IR (CDCl₃, cm⁻¹): 3157, 2980, 2244, 1609, 1385, and 1150; ¹H-NMR: δ 7.82 (2H, d, J = 8.9 Hz), 7.51 (2H, d, J = 8.9 Hz), 3.82 (2H, m), 2.67 (1H, m), 1.81 (1H, d, J = 9.8 Hz), 1.60–1.14 (3H, m), 1.34 (9H, s), 1.08 (1H, m), and 0.96 (1H, d, J = 9.8 Hz); ¹³C-NMR: δ 190.7, 156.0, 137.6, 127.6, 125.8, 66.1, 59.2, 43.7, 36.7, 35.1, 31.1, 28.5, and 27.3; MS m/z (rel. intensity) 337(4), 293(19), 292(100), 265(14), 264(88), 197(42), 119(40) and 91(51).

4.7. Methyl phenyldiazoacetate (8)

The methyl phenyldiazoacetate was prepared in a one-step procedure [17] from methyl phenylacetate (one equivalent) and p-toluenesulphonyl azide (1.2 equivalents) in acetonitrile.

4.8. Methyl (E)-2-diazo-4-phenylbutenoate (9)

The diazoester **9** was prepared from malonic acid and phenylacetaldehyde in a three-step procedure [7a,18].

4.9. *Rh(II)* catalysed cyclopropanation reaction — general procedure

The olefin (five equivalents) was added to a slurry of Rhodium complex 7 (0.01 equivalents) in pentane (3 ml). The mixture was stirred at r.t. during slow addition (6 h) of a pentane solution of diazoester (one equivalent). After complete addition, another 6 h of stirring followed. The reaction mixture was then concentrated under reduced pressure and purified using flash chromatography (pentane-EtOAc).

The enantiomeric excess of the cyclopropanation products in entry 2–12 and 14 (Table 1) was determined by HPLC analysis using a OD–H column. The solvent system used was 2% *i*-PrOH in hexane and the flow was varied between 0.4 and 0.5 ml min⁻¹. In entry 1, shift reagent was used and in entry 13, a GC-analysis of the ee was performed using a Chirasil DexCB-column.

Acknowledgements

We thank the Swedish Natural Science Research Council (NFR), the Swedish Research Council for Engineering Sciences (TFR), and the Swedish Council for Strategic Research (SSF) for financial support.

References

- H. Nozaki, S. Moriuti, H. Takaya, R. Noyori, Tetrahedron Lett. (1966) 5239.
- [2] (a) T. Aratani, Y. Yoneyoshi, T. Nagase, Tetrahedron Lett. (1975) 1707. (b) T. Aratani, Y. Yoneyoshi, T. Nagase, Tetrahedron Lett. (1977) 2599. (c) T. Aratani, Y. Yoneyoshi, T. Nagase, Tetrahedron Lett. 23 (1982) 685. (d) S.A. Matlin, W.J. Lough, L. Chan, D.M.H. Abram, Z. Zhou, J. Chem. Soc. Chem. Commun. (1984) 1038. (e) H. Fritschi, U. Leutenegger, K. Siegmann, A. Pfaltz, W. Keller, C. Kratky, Helv. Chim. Acta 71 (1988) 1541. (f) H. Fritschi, U. Leutenegger, A. Pfaltz, Helv. Chim. Acta 71 (1988) 1553. (g) D. Müller, G. Umbricht, B. Weber, A. Pfaltz, Helv. Chim. Acta 74 (1991) 232. (h) A. Pfaltz, Enantioselective catalysis with chiral cobalt and copper complexes, in: R. Scheffold (Ed.), Modern Synthetic Methods 1989, Springer, Berlin-Heidelberg, 1989, pp. 199-248. (i) R.E. Lowenthal, A. Abiko, S. Masamune, Tetrahedron Lett. 31 (1990) 6005. (j) D.A. Evans, K.A. Woerpel, M.M. Hinman, M.M. Faul, J. Am. Chem. Soc. 113 (1991) 726.
- [3] (a) M.P. Doyle, D.C. Forbes, Chem. Rev. 98 (1998) 911. (b)
 M.P. Doyle, W.R. Winchester, J.A.A. Hoorn, V. Lynch, S.H. Simonsen, R. Ghosh, J. Am. Chem. Soc. 115 (1993) 9968. (c)
 H.M.L. Davies, P.R. Bruzinski, D.H. Lake, N. Kong, M.J. Fall, J. Am. Chem. Soc. 118 (1996) 6897. (d) M. Kennedy, M.A. McKervey, A.R. Maguire, G.H.P. Roos, J. Chem. Soc. Chem. Commun. (1990) 361.
- [4] For reviews on Rh as catalyst, see: (a) M.P. Doyle, Pure Appl. Chem. 70 (1998) 1123. (b) G.A. Sulikowski, K.L. Cha, M.M. Sulikowski, Tetrahedron: Asymmetry 9 (1998) 3145. (c) M.P. Doyle, M.N. Protopopova, Tetrahedron 54 (1998) 7919. (d) H.M.L. Davies, Eur. J. Org. Chem. (1999) 2459.
- [5] For comparative studies of different metal catalysts, see: (a) M.P. Doyle, C.S. Peterson, Q.-L. Zhou, H. Nishiyama, Chem. Commun. (Cambridge) (1997) 211. (b) D. Moye-Sherman, M.B. Welch, J. Riebenspies, K. Burgess, Chem. Commun. (Cambridge) (1998) 2377.
- [6] For examples of natural cyclopropylamino acids, see: (a) A. Ichihara, K. Shiraishi, K. Sato, S. Sakamura, K. Nishiyama, R. Sakai, A. Furusaki, T. Matsumoto, J. Am. Chem. Soc. 99 (1977) 636. (b) T. Wakamiya, H. Nakamoto, T. Shiba, Tetrahedron Lett. 25 (1984) 4411. For examples of unnatural products containing the cyclopropyl-unit, see: (c) Y.-F. Zhu, T. Yamazaki, J.W. Tsang, S. Lok, M. Goodman, J. Org. Chem. 57 (1992) 1074. (d) K. Burgess, K-K. Ho, B.M. Pettitt, J. Am. Chem. Soc. 116 (1994) 799.
- [7] (a) H.M.L. Davies, T.J. Clark, H.D. Smith, J. Org. Chem. 56 (1991) 3817. (b) H.M.L. Davies, B. Hu, J. Org. Chem. 57 (1992) 3186. (c) H.M.L. Davies, B. Hu, J. Org. Chem. 57 (1992) 4309.

(d) H.M.L. Davies, Tetrahedron 49 (1993) 5203. (e) H.M.L. Davies, B.D. Doan, Tetrahedron Lett. 37 (1996) 3967.

- [8] (a) H.M.L. Davies, T.J. Clark, L.A. Church, Tetrahedron Lett.
 30 (1989) 5057. (b) H.M.L. Davies, L. Rusiniak, Tetrahedron Lett. 39 (1998) 8811.
- [9] (a) T. Ye, M.A. McKervey, Chem. Rev. 94 (1994) 1091. (b) M.P. Doyle, in: L.S. Hegedus (Ed.), Comprehensive Organometallic Chemistry II, vol. 12, Pergamon, New York, 1995 (Chapter 5.2).
 (c) A. Padwa, M.D. Weingarten, Chem. Rev. 96 (1996) 223. (d) M.P. Doyle, Acc. Chem. Res. 19 (1986) 348. (e) M.P. Doyle, Chem. Rev. 86 (1986) 919. (f) M.E. Alonso, R. Fernandez, Tetrahedron 45 (1989) 3313.
- [10] (a) H.M.L. Davies, D.K. Hutcheson, Tetrahedron Lett. 34 (1993) 7243. (b) H.M.L. Davies, Z.-Q. Peng, J.H. Houser, Tetrahedron Lett. 35 (1994) 8939. (c) H.M.L. Davies, P.R. Bruzinski, M.J. Fall, Tetrahedron Lett. 37 (1996) 4133. (d) H.M.L. Davies, N. Kong, M.R. Churchill, J. Org. Chem. 63 (1998) 6586.
- [11] (a) H.M.L. Davies, N. Kong, Tetrahedron Lett. 38 (1997) 4203.
 (b) H.M.L. Davies, S.A. Panaro, Tetrahedron Lett. 40 (1999) 5287.
- [12] Diethylzinc addition to imines, see: (a) D. Guijarro, P. Pinho, P.G.J. Andersson, Org. Chem. 63 (1998) 2530. (b) P. Brandt, C. Hedberg, K. Lawonn, P. Pinho, P.G. Andersson, Chem. Eur. J. 5 (1999) 1692. Transfer hydrogenation of ketones, see: (c) D.A. Alonso, D. Guijarro, P. Pinho, O. Temme, P.G. Andersson, J. Org. Chem. 63 (1998) 2749. (d) D.A. Alonso, P. Brandt, S. Nordin, P.G. Andersson, J. Am. Chem. Soc. 121 (1999) 9580. Borane reduction of ketones, see: (e) P. Pinho, D. Guijarro, P.G. Andersson, Tetrahedron 54 (1998) 7897.
- [13] M.J. Södergren, P.G. Andersson, J. Am. Chem. Soc. 120 (1998) 10760.
- [14] (a) L. Stella, H. Abraham, J. Feneau-Dupont, B. Tinant, J.P. Declercq, Tetrahedron Lett. 31 (1990) 2603. (b) H. Waldmann, M. Braun, Liebigs Ann. Chem. (1991) 1045. (c) P.D. Bailey, R.D. Wilson, G.R. Brown, J. Chem. Soc. Perkin Trans. 1 (1991) 1337.
- [15] A brief survey of the optimal reaction conditions was performed, varying the temperature (-78, 0 and 25° C) and the solvent (pentane, CH₂Cl₂) in the reaction. When lowering the temperature the reaction slowed down but no change in ee was detected. When changing the solvent from pentane to CH₂Cl₂ the enantioselectivity was lowered by about 10%.
- [16] S.K. Bertilsson, L. Tedenborg, D.A. Alonso, P.G. Andersson, Organometallics 18 (1999) 1281.
- [17] W.A.J. Starmans, L. Thijs, B. Zwanenburg, Tetrahedron 54 (1998) 629.
- [18] (a) T.R. Hoyle, W. Richardson, J. Org. Chem. 54 (1989) 688. (b)
 H.M.L. Davies, N.J.S. Huby, W.R. Cantrell Jr., J.L. Olive, J. Am. Chem. Soc. 115 (1993) 9468.